

March 2015

## HydraForce Hydraulics Ltd. - New Facility Opening in August 2015



HydraForce Hydraulics Ltd. is the European headquarters for HydraForce, specializing in engineering and manufacturing of hydraulic manifolds and selected cartridge valves.

**Construction has started on a new facility to be completed by August 2015.**

This new facility, located just 3.2 km (2 miles) from the existing plant, offers 7,000 sq. m. (75,000 sq. ft.) more space. The proximity of the new location allows the current workforce to remain intact and maintain all quality processes. There will be no interruption in production, as the move is planned during the regularly scheduled summer shutdown period and the existing building will be available for backup flexibility. It will be business as usual during the move.

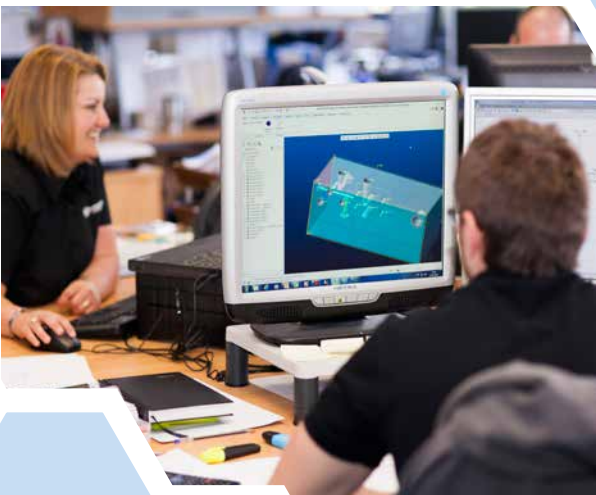
### Manufacturing Capacity

- **11,150 sq.m. (120,000 sq. ft.) factory** in the Advanced Manufacturing Hub, Aston, Birmingham
- **£17m investment** in the European market with 200+ jobs over the next five years
- **22 valve assembly and test cells** with room to add 30 more for new valve models including next generation powertrain valves and high pressure HyPerformance™ valves
- **8 manifold lines** with room to add 12 more for European custom hydraulic manifold requirements



### Global Presence, Local Support

- Multi-lingual customer service – German, French, Italian, Polish, Swedish with dedicated CSRs for distributors
- 59 European distributor locations in 27 nations encompassing eastern Europe, Africa and Asia
- Focused on supporting distributors and Original Equipment Manufacturers (OEMs) in the European agriculture, construction, material handling, and powertrain markets
- 465 sq. m. (5,000 sq. ft.) applications engineering lab to support control system testing for customer vehicles and equipment



# HydraForce Ltd. New Headquarters Construction and Moving Timetable

Construction started October 6, 2014

## October 2014

Ground Enabling and Substructure;  
External Works

## January 2015

Superstructure, Roof Cladding

## February 2015

Wall Cladding, Offices

## March 2015

Fit Out

## May-June 2015

Test and Commission



Moving scheduled July 2015

## July 27-31

Manifold Assembly, Shipping and Office  
Functions continue; as normal;  
Valve Assembly to move.

## August 3-7 (Regular Shutdown)

Valve Assembly completed.  
Manifold Assembly, Office and local  
Information Technology Systems to  
move.

## August 10-14

Manifold Assembly completed.  
Valve Assembly, Shipping and Office  
Functions back to normal.

## September 1

Ready for Audit Visits, Tours

Opening September 2015



**HydraForce Hydraulics Ltd.**  
**Advanced Manufacturing Hub**  
**250 Aston Hall Road**  
**Birmingham, England B67FE**