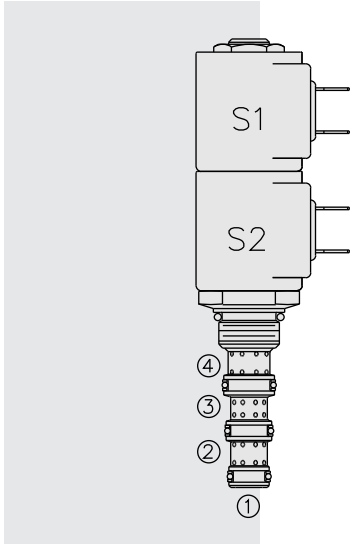


SV08-47B Spool, 4-Way, 3-Position, Open Center



DESCRIPTION

A solenoid-operated, 4-way, 3-position, direct-acting, spool-type, open center, screw-in hydraulic cartridge valve.

OPERATION

When de-energized, the **SV08-47B** allows flow to all ports. When coil #1 is energized, flow is allowed from 3 to 4, and from 2 to 1. When coil #2 is energized, flow is allowed from 3 to 2, and from 4 to 1.

In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

While 1 may be fully pressurized, it is not intended for use as the valve's inlet.

Operation of Manual Override Option: To override, push the knurled button to activate the coil #2 (S2) function, or pull the knob to activate the coil #1 (S1) function.

FEATURES

- Continuous-duty rated solenoid.
- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Efficient wet-armature construction.
- All ports may be fully pressurized.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Compact size.
- Optional waterproof E-Coils rated up to IP69K.
- Manual override option.

RATINGS

Operating Pressure: 207 bar (3000 psi)

Flow: 11.4 lpm (3 gpm) max.

Internal Leakage: 328 ml/minute (20 cu. in./minute) max. at 207 bar (3000 psi)

Temperature: -40 to 120°C with standard Buna seals

Coil Duty Rating: Continuous from 85% to 115% of nominal voltage

Initial Coil Current Draw at 20° C: Standard Coil: 1.2 amps at 12 VDC;

0.13 amps at 115 VAC (full wave rectified).

E-Coil: 1.4 amps at 12 VDC; 0.7 amps at 24 VDC

Minimum Pull-in Voltage: 85% of nominal at 207 bar (3000 psi)

Filtration: See page 9.010.1

Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 7.4 to 420 cSt (50 to 2000 sus); See Temperature and Oil Viscosity, page 9.060.1

Installation: No restrictions; See page 9.020.1

Cavity: VC08-4; See page 9.108.1

Cavity Tool: CT08-4XX; See page 8.600.1

Seal Kit: SK08-4X-MMM; See page 8.650.1

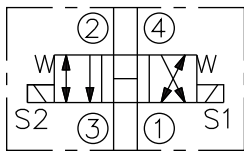
Coil Nut: Part No. 7004400; **Manual Override Coil Nut:** Part No. 4528180;

Coil Spacer: Part No. 4534720

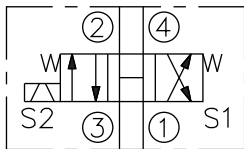
For E-coils manufactured prior to 1-1-04, see page 3.400.1 for coil nut & spacer info.

SYMBOLS

USASI:



ISO:



PERFORMANCE (Cartridge Only)

