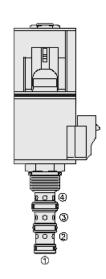
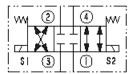


# **Overview**



#### **Symbol**



#### **Description**

The HSV10-47CX is a high pressure, 4 port, 3 position, spool type, screw-in, cartridge style, hydraulic solenoid valve.

#### **Operation**

When de-energized, the HSV10-47CX blocks all ports. When s1 coil is energized, flow is allowed from 3 to 4, and from 2 to 1. When s2 coil is energized, flow is allowed from port 3 to 2, and from 4 to 1. In circuits where work port flows are unequal due to cylinder ratios, the higher return flow should be directed to port 2.

#### **Manual Override Operation**

For normal valve operation (neutral) the manual override pin must be seated in the center detent groove (id groove on knob is in-line with top of coil nut). To shift the valve manually from neutral to activate coil s1 function the knob is pushed down slightly and rotated 90\$ counterclockwise and pulled. To detent in this position rotate the knob an additional 90\$ counterclockwise to lock in the upper detent groove. To shift manually from neutral to activate coil s2 function the knob is push down all the way. To detent in this position rotate the knob 90\$ clockwise to lock in the lower detent groove. The manual override feature is intended for emergency use, not for continuous operation.

#### **Features**

- · Continuous-duty rated solenoid.
- · Hardened precision spool and cage for long life.
- · Optional coil voltages and terminations.
- Manual override option.
- · Corrosion-resistant plating.
- · Waterproof Eâ€'Coils rated up to IP69K.
- All ports may be fully pressurized.
- · Unitized, molded coil design.
- Industry common cavity.
- All HyPerformance products are tested to the rigorous standards of the NFPA specification T2.6.1.
- All HyPerformance valves are tested at a verification level of 90% and an assurance of 99%.

# **Ratings**

#### Pressure Ratings

 Pressure rating
 350 bar (5075 psi)

 420 bar (6090 psi)
 - Note: (10% cycle life)

 Proof pressure
 690 bar (10000 psi)

 Burst pressure
 1380 bar (20000 psi)

Flow Ratings

Flow rating See performance graph

Maximum internal leakage 164 ml/min (10 in³/min) - Note: At de-energized 350 bar (5075 psi)

Other Ratings

Cycle life One million cycles

Temperature Ratings

Operating fluid temperature

-40 to 100 °C (-40 to 212 °F)
-26 to 204 °C (-15 to 400 °F)
-54 to 107 °C (-65 to 225 °F)

Storage temperature

-40 to 70 °C (-40 to 160 °F)

Ambient temperature

-40 to 90 °C (-40 to 194 °F)

-40 to 90 °C (-40 to 194 °F)

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# HIGH PRESSURE SOLENOID VALVE 3 POSITION, 4 PORT, CLOSED CENTER U.S. PATENT # 8,253,063



# **Operating Parameters**

Fluids Mineral based or synthetic hydraulic fluid with lubricating properties

Fluid viscosity range 7.4 to 420 cSt

Maximum operating contamination 18/16/13 per ISO 4406

level

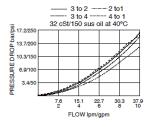
# **Properties**

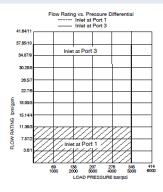
Unit weight 0.28 kg (0.61 lb) - Note: HSV10-47C without coil and nut - Note: HSV10-47CM HSV10-47CB without coil and nut

Internal wetted surface area 242 cm<sup>2</sup> (37.5 in<sup>2</sup>) - Note: HSV10-47C

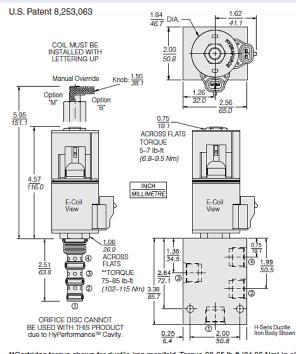
315 cm² (48.9 in²) - **Note**: HSV10-47CM HSV10-47CB

# **Performance**





# **Dimensions**



<sup>\*\*</sup>Cartridge torque shown for ductile iron manifold. Torque 60-65 lb-ft (81-88 Nm) in aluminum. Aluminum housing is rated to 207 bar (3000 psi).

# **Installation Specifications**

Cavity HVC10-4

Cartridge installation torque 102 to 115 N-m (75 to 85 ft-lb) - Note: Steel/ductile iron cavity - Note: Aluminum cavity

Coil nut torque 5.4 to 6.8 N-m (4 to 5 ft-lb)

Orientation restriction None

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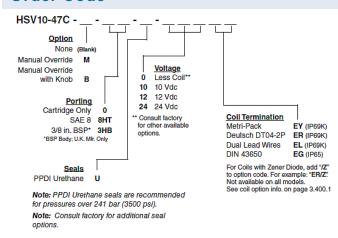


# **Accessories**

Seal kit

SK10-4N-MMM
SK10-4V-MMM
SK10-4U-OOO
- Note: Buna N
- Note: Fluorocarbon
- Note: Urethane

# **Order Code**



#### **Model Options**

#### HSV10-47CE-H-J-L

#### **E Manual Override**

CODE	DESCRIPTION
В	Momentary Push/Pull Override, 1.5" Diameter Aluminum Knob
BLANK	NONE
K	Three Position Override, 1.5" Diameter Aluminum Knob
М	Momentary Push/Pull Override, Red Knurled Knob

# **H Line Body**

CODE	DESCRIPTION
0	No Body
8HT	Ductile Iron SAE 8

#### J Seal

CODE	DESCRIPTION
N	Buna-N
V	Fluorocarbon
U	PPDI Urethane

#### L Coil

CODE	DESCRIPTION
0E	No Coil, E-Coil Spacer
10EL	10 VDC, E-Coil, Dual Lead Wires
10ER	10 VDC, E-Coil, Deutsch
10ER/Z	10 VDC, E-Coil, Deutsch with Zener Diode
12EG	12 VDC, E-Coil, DIN 43650
12EJ	12 VDC, E-Coil, AMP Jr.
12EL	12 VDC, E-Coil, Dual Lead Wires, 18 inches long
12EL/36	12 VDC, E-Coil, Dual Lead Wires, 36 inches long



CODE	DESCRIPTION
12EL/W/Z	12 VDC, E-Coil, Dual Lead Wires with WeatherPak and Zener Diode
12EL/Z	12 VDC, E-Coil, Dual Lead Wires with Zener Diode
12ER	12 VDC, E-Coil, Deutsch
12ER/Z	12 VDC, E-Coil, Deutsch with Zener Diode
12EY	12 VDC, E-Coil, Metri-Pack 150
12EY/Z	12 VDC, E-Coil, Metri-Pack 150 with Zener Diode
20ER	20 VDC, E-Coil, Deutsch
24EG	24 VDC, E-Coil, DIN 43650
24EJ	24 VDC, E-Coil, AMP Jr.
24EL	24 VDC, E-Coil, Dual Lead Wires, 18 inches long
24EL/36	24 VDC, E-Coil, Dual Lead Wires, 36 inches long
24EL/W/Z	24 VDC, E-Coil, Dual Lead Wires with WeatherPak and Zener Diode
24ER	24 VDC, E-Coil, Deutsch
24ER/Z	24 VDC, E-Coil, Deutsch with Zener Diode
24EY	24 VDC, E-Coil, Metri-Pack 150
24EY/Z	24 VDC, E-Coil, Metri-Pack 150 with Zener Diode

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