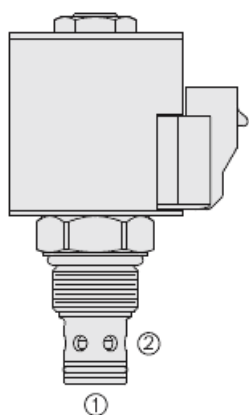
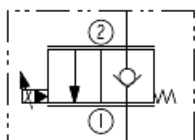




Overview



Symbol



Description

The hsp12-20xx is a high pressure 2-way, piloted, poppet-type, proportional, normally closed screw-in hydraulic cartridge valve designed for low leakage blocking in load holding applications.

Operation

When de-energized, the hsp12-20xx blocks flow from ports 2 to 1. In this mode the cartridge will allow flow from ports 1 to 2 after overcoming the spring forces (see performance graph). When energized, the valve will allow flow proportional to the applied current from ports 2 to 1 while severely restricting flow from ports 1 to 2.

Manual Override Operation

For normal operation (de-energized) the manual override button must be fully rotated clockwise. To shift the valve manually, rotate the manual override button counter-clockwise. The manual override features is intended for emergency use, not for continuous-duty operation.

Features

- Continuous-duty rated coil.
- Efficient wet-armature construction.
- Waterproof E-Coils rated up to IP69K.
- Linear metering and manual override options.
- All HyPerformance[®] products are tested to NFPA specification T2.6.1.
- and are tested at a verification level of 90% and an assurance of 99%.

Ratings

Pressure Ratings

Pressure rating	350 bar (5075 psi)	- Note: (10% cycle life)
	420 bar (6090 psi)	
Proof pressure	690 bar (10000 psi)	
Burst pressure	1380 bar (20000 psi)	

Flow Ratings

Flow rating	84.3 lpm (22.3 gpm)	- Note: With compensation 11.0 bar (160 psi)
	60.7 lpm (16 gpm)	- Note: With compensation 5.5 bar (80 psi)
Maximum internal leakage	7 drops/min	- Note: With 350 bar (5075 psi) at port 2

Other Ratings

Cycle life	One million cycles
------------	--------------------

Temperature Ratings

Operating fluid temperature	-40 to 100 °C (-40 to 212 °F)	- Note: With buna N seals
	-26 to 204 °C (-15 to 400 °F)	- Note: With fluorocarbon seals
	-54 to 107 °C (-65 to 225 °F)	- Note: With urethane seals
Storage temperature	-40 to 70 °C (-40 to 160 °F)	
Ambient temperature	-40 to 90 °C (-40 to 194 °F)	

Operating Parameters

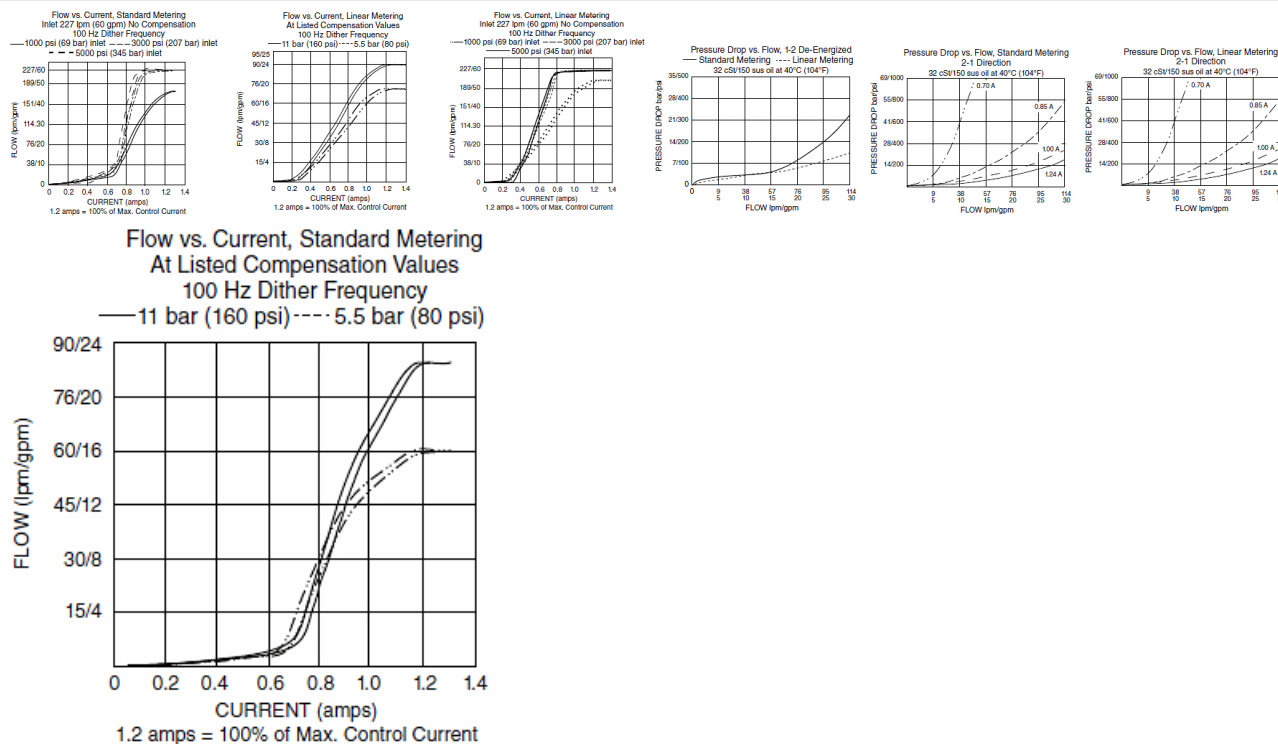
Fluids	Mineral based or synthetic hydraulic fluid with lubricating properties	
Fluid viscosity range	7.4 to 420 cSt	
Maximum operating contamination level	18/16/13 per ISO 4406	

Properties

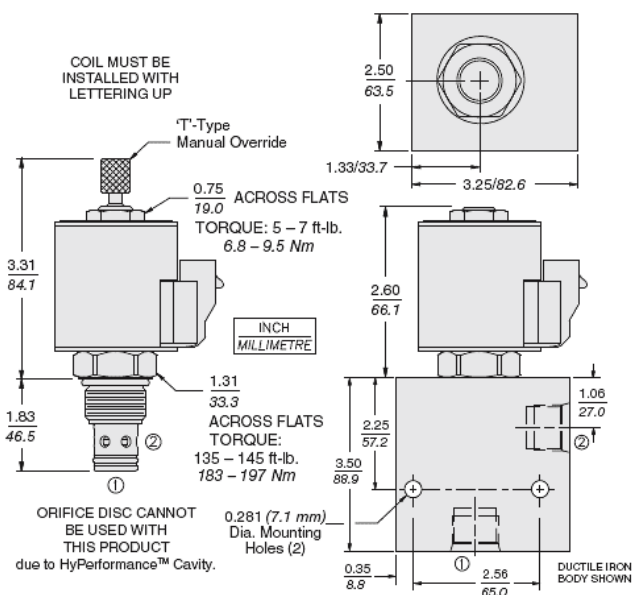
Unit weight	0.27 kg (0.59 lb)	- Note: (without coil and nut)
Internal wetted surface area	168 cm ² (26 in ²)	



Performance



Dimensions



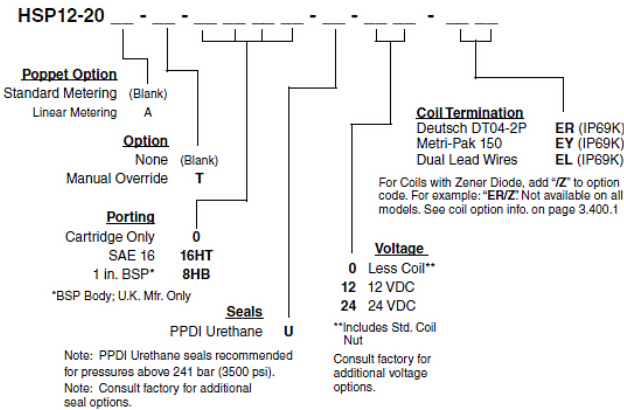
Installation Specifications

Cavity	HVC12-2	
Cartridge installation torque	183 to 197 N-m (135 to 145 ft-lb) 122 to 136 N-m (90 to 100 ft-lb)	- Note: Steel/ductile iron cavity - Note: Aluminum cavity
Orientation restriction	None	

Accessories

Seal kit	SK12-2N-T SK12-2V-T SK12-2U-0	- Note: Buna N - Note: Fluorocarbon - Note: Urethane
----------	-------------------------------------	---------------------------------------------------------------------------------

Order Code



Model Options

HSP12-20DE-H-J-L

D Poppet Metering

CODE	DESCRIPTION
A	Linear Poppet Metering
BLANK	Standard Poppet Metering

E Manual Override

CODE	DESCRIPTION
BLANK	NONE
T	Variable Position Override, Red Knurled Knob

H Line Body

CODE	DESCRIPTION
0	No Body
12HT	Ductile Iron SAE 12

J Seal

CODE	DESCRIPTION
N	Buna-N
V	Fluorocarbon
U	PPDI Urethane

L Coil

CODE	DESCRIPTION
0	No Coil
10EL	10 VDC, E-Coil, Dual Lead Wires
10ER	10 VDC, E-Coil, Deutsch
12EG	12 VDC, E-Coil, DIN 43650
12EJ	12 VDC, E-Coil, AMP Jr.
12EL	12 VDC, E-Coil, Dual Lead Wires, 18 inches long
12EL/36	12 VDC, E-Coil, Dual Lead Wires, 36 inches long
12ER	12 VDC, E-Coil, Deutsch
12EY	12 VDC, E-Coil, Metri-Pack 150
20ER	20 VDC, E-Coil, Deutsch
24EG	24 VDC, E-Coil, DIN 43650



CODE	DESCRIPTION
24EJ	24 VDC, E-Coil, AMP Jr.
24EL	24 VDC, E-Coil, Dual Lead Wires, 18 inches long
24EL/36	24 VDC, E-Coil, Dual Lead Wires, 36 inches long
24ER	24 VDC, E-Coil, Deutsch
24EY	24 VDC, E-Coil, Metri-Pack 150