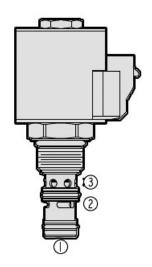
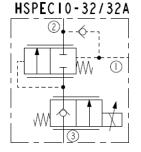


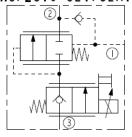
Overview



Symbol



HSPECIO-32T/32AT



Description

A proportional solenoid-operated, 3-way, normally closed flow control, screw-in hydraulic cartridge valve intended for post-compensated applications with load sense systems. In post-compensated systems the load sense (port 1) of each of HSPEC10-32 valve is connected to highest load which maintains flow sharing when flow demand exceeds flow supply. Pressure compensation value of the valve defined as pressure difference between inlet and load sense ports is provided by appropriate setup of a pump load sense control or by additional pressure compensator valve, one for the whole system, in case if the pump is non-adjustable.

Operation

When de-energized, the hspec10-32xx blocks flow from port 3 to port 2. The valve will regulate flow out of port 2 regardless of load pressure with flow rate proportional to current applied to the solenoid.

Features

- Integral post-compensator.
- Integral load-sense.
- · Reduced manifold space claim.
- · Continuous-duty rated coils.
- Optional "A" type linear metering poppet.
- · Manual override option.
- E-Coils rated up to IP69K.
- Flow sharing possible
- All HyPerformanceâ, ¢ valves are tested to the rigorous standards of NFPA specification T2.6.1 and are tested at a verification level of 90% and an assurance of 99%

PROPORTIONAL FLOW CONTROL VALVE WITH INTEGRAL COMPENSATOR



Ratings

Pressure Ratings

350 bar (5075 psi) Pressure rating

420 bar (6090 psi) - Note: 10% cycle life

690 bar (10000 psi) Proof pressure 1380 bar (20000 psi) Burst pressure

Flow Ratings

34.0 lpm (9.0 gpm) - Note: Hspec10-32/32t (compensation value 11 bar Flow rating

(160 psi)

37.9 lpm (10.0 gpm) - Note: Hspec10-32a/32at (compensation value 11 bar

(160 psi)

7 drops/min - Note: With at port 3 or port 1 350 bar (5075 psi) Maximum internal leakage

Temperature Ratings

-40 to 100 °C (-40 to 212 °F) Operating fluid temperature - Note: With buna N seals -26 to 204 °C (-15 to 400 °F) - Note: With fluorocarbon seals - Note: With urethane seals

-54 to 107 °C (-65 to 225 °F) -40 to 70 °C (-40 to 160 °F) Storage temperature

-40 to 70 °C (-40 to 160 °F) Ambient temperature

Operating Parameters

Mineral based or synthetic hydraulic fluid with lubricating properties Fluids

7.4 to 420 cSt Fluid viscosity range

Maximum operating contamination 18/16/13 per ISO 4406

level

Properties

0.19 kg (0.41 lb) - Note: HSPEC10-32X without coil and nut Unit weight - Note: HSPEC10-32XT without coil and nut 0.20 kg (0.43 lb)

182.3 cm² (28.26 in²) - Note: Hspec1032xt Internal wetted surface area 173.1 cm² (26.83 in²) - Note: Hspec1032x

Performance

350 [24.1]

300 [20.7

250 [17,2]

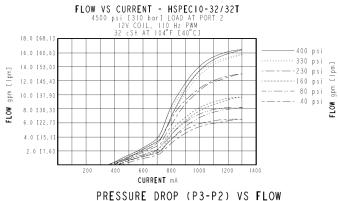
200 [13,7]

150 [10,3]

100 [6,9]

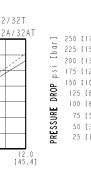
50 F3 4

DROP

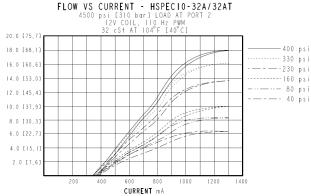


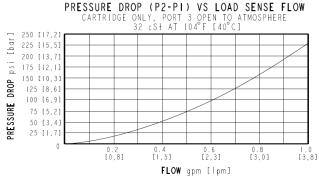


FLOW



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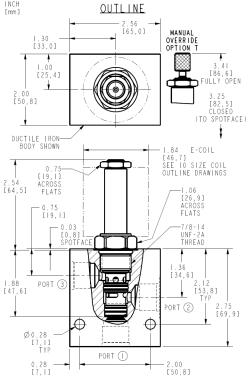


[37,9] FLOW gpm [lpm]

6.0 [22,7]

8.0 [30,3]

Dimensions



NOTE: ORIFICE DISC SHOULD NOT BE USED WITH THIS PRODUCT ALL DIMENSIONS ARE FOR REFERENCE ONLY

Installation Specifications

Cavity HVC10-3

Cartridge installation torque 102 to 115 N-m (75 to 85 ft-lb) - Note: Steel/ductile iron cavity

81 to 88 N-m (60 to 65 ft-lb) - Note: Aluminum cavity

Coil nut torque 7 to 10 N-m (5 to 7 ft-lb)

Orientation restriction None

Accessories

Seal kit SK10-3N-MM - Note: Buna N SK10-3V-MM - Note: Fluorocarbon

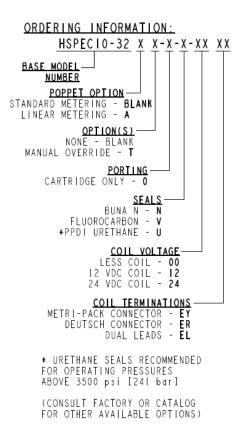
SK10-3U-O - Note: Urethane

Order Code

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hydraforce.com





Model Options

HSPEC10-32DE-H-J-L

D Poppet Metering

CODE	DESCRIPTION
Α	Linear Metering
BLANK	Standard Metering

E Manual Override

CODE	DESCRIPTION
BLANK	NONE
Т	Variable Position Override, Red Knurled Knob

H Line Body

CODE	DESCRIPTION
0	No Body
8HT	Ductile Iron SAE 8

J Seal

CODE	DESCRIPTION
N	Buna-N
V	Fluorocarbon
U	PPDI Urethane

L Coil

CODE	DESCRIPTION
0	No Coil
10EL	10 VDC, E-Coil, Dual Lead Wires
10ER	10 VDC, E-Coil, Deutsch

PROPORTIONAL FLOW CONTROL VALVE WITH INTEGRAL COMPENSATOR



CODE	DESCRIPTION
12EG	12 VDC, E-Coil, DIN 43650
12EJ	12 VDC, E-Coil, AMP Jr.
12EL	12 VDC, E-Coil, Dual Lead Wires, 18 inches long
12EL/36	12 VDC, E-Coil, Dual Lead Wires, 36 inches long
12ER	12 VDC, E-Coil, Deutsch
12EY	12 VDC, E-Coil, Metri-Pack 150
20ER	20 VDC, E-Coil, Deutsch
24EG	24 VDC, E-Coil, DIN 43650
24EJ	24 VDC, E-Coil, AMP Jr.
24EL	24 VDC, E-Coil, Dual Lead Wires, 18 inches long
24EL/36	24 VDC, E-Coil, Dual Lead Wires, 36 inches long
24ER	24 VDC, E-Coil, Deutsch
24EY	24 VDC, E-Coil, Metri-Pack 150