

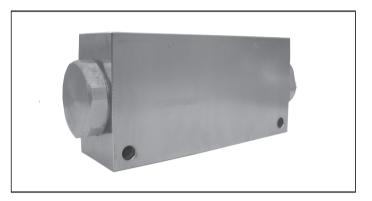
Flow divider, combiner

RE 18309-61

Edition: 03.2016

Replaces: 07.2012

A-DRF



Description

This valve gives division of input flow from V to C1-C2, and re-combines flows in reverse direction from C1-C2 to V. The ratio between the flows through C1 and through C2 is maintained constant (typically 50% / 50%) over a wide range of pressure variations and of pressure imbalance in order to synchronize the motion of 2 actuators in both forward and reverse directions. In flow division mode, should either C1 or C2 be blocked, approximately 1÷2% of the available flow can be forced through the port still open.

Technical data

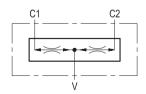
OM.E1.03.90.04 - Z

Max. operating pressure	350 bar (5000 psi)
Flow division ratio: 50% - 50%	

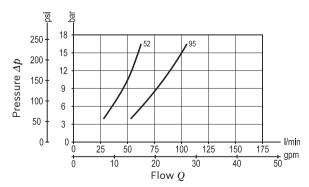
For any chosen inlet flow capacity (refer to table Z), the slippage, or the difference from theoretical value between the divided flows, depends from the inlet flow, and is lowest in the top portion of the selected range: generally it never exceeds ± 3%.

Weight	4.5 kg (9.9 lbs)
Manifold material	Zinc plated steel
Fluid	Mineral oil (HL, HLP) according DIN 51524
Fluid temperature range	-30 °C to 100 (-22 to 212 °F)
Viscosity range	5 to 800 mm ² /s (cSt)
Recommended degree of fluid contamination	Class 19/17/14 according to ISO 4406
Other technical data	see data sheet 18350-50

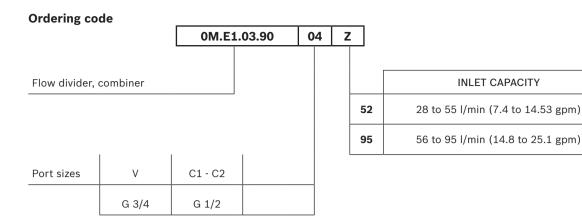
Note: for applications outside these parameters, please consult us.



Characteristic curve



A-DRF | Flow divider, combiner



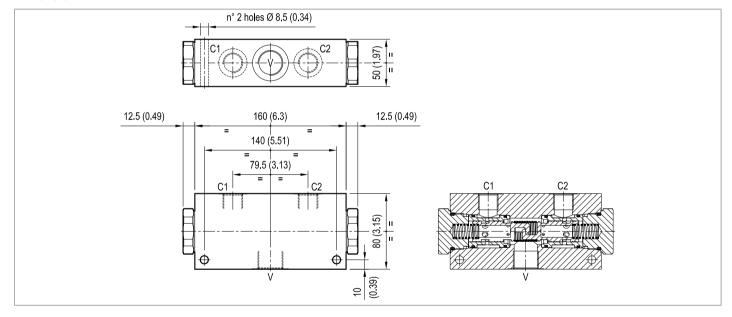
Preferred types

2

Туре	Material number
0ME10390045200A	R930001929
0ME10390049500A	R930001901

Туре	Material number

Dimensions



Bosch Rexroth Oil Control S.p.A.

Via Leonardo da Vinci 5 P.O. Box no. 5

41015 Nonantola – Modena, Italy

Tel. +39 059 887 611 Fax +39 059 547 848

compact-hydraulics-pib@boschrexroth.com www.boschrexroth.com/compacthydraulics

® This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.