

# Pressure relief pilot operated poppet type and anti-cavitation valve Special cavity, LG

VMR2-22-LG VMR2.240.LG

**RE 18318-38**Edition: 04.2022
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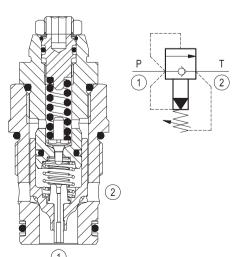
## **Description**

Flow is blocked from 1 to 2 until pressure increases to meet the selected valve setting, lifting the conical, pilot-stage poppet from its seat. This action exhausts oil above the main-stage poppet (low-leakage, seat type), allowing it to shift and provide relief flow through 2 to tank. Pressure at 2 is additive to the relief setting of the valve.

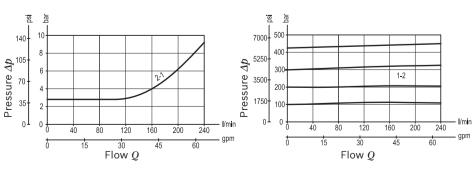
The anti-cavitation function makes up for lacking oil volumes caused, for example, by leakage when pressure valves respond or in the case of leading loads. If the pressure at main port 1 is lower than the one at main port 2, the spool will be lifted out of its seat. Hydraulic fluid flows from main port 2 to main port 1.

Technical data	hnical data			
Max. operating pressure port 1 (P)	420 bar (6000 psi)			
Max. pressure admitted port 2 (T)	50 bar (725 psi)			
Max. flow	240 l/min (63 gpm)			
Max. internal leakage <sup>1)</sup>	45 drops/min.			
Fluid temperature range	-20 to 120 °C (-4 to 248 °F) (Viton)			
Installation torque <sup>2)</sup>	120 Nm (89 ft-lbs)			
Weight	0.28 kg (0.62 lbs)			
MTTFd	150 years see RE 18350-51			
Special cavity	LG (see data sheet 18325-75)			
Lines bodies and standard assemblies	Please refer to section "Hydraulic integrated circuit" or consult factory			
Seal kit (Viton)	Code: RGLGR2040520100			
	material no: R930054948			
Fluids	Mineral-based or synthetics with lubricating properties at viscosities of 10 to 380 mm <sup>2</sup> /s (cSt)			
Recommended degree of fluid contamination	Nominal value max. 10µm (NAS 9) / ISO 4406 20/18/15			
Installation position	No restrictions			
Other Technical Data	See data sheet 18350-50			
Without surface protection	In case of need of surface protection, please consult factory.			

- 1) At 80% of pressure setting.
- Torque value valid for installation in cast iron and steel manifolds.
   In case of different body materials, please consult factory.

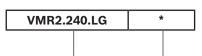


## **Characteristic curve**





2



Pressure relief pilot operated poppet type and anti-cavitation valve

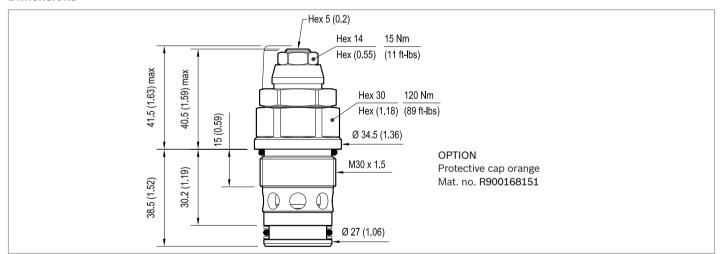
	SPRII	O-RING		
	Adj. press. range bar (psi)	Pressure increase bar/turn (psi/turn)	Material	
010	100-420 (1450-6090)	300 (4350)	Viton (FKM)	

<sup>\*</sup> Valves are delivered set at pressure setting <25 bar and with adjustment device not tighten. Fine setting to be done by customer. For case of request of factory set valve, please consult factory.

#### **Preferred types**

Туре	Material number	-	Туре	Material number
VMR2.240.LG.010	R930054929			
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## **Dimensions**



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