

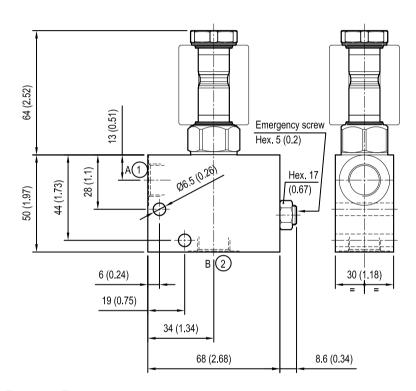
# Solenoid operated valves 2-way 2-positions normally closed Common cavity size 08

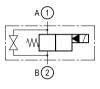
Cartridge style in emergency manifold

RE 18332-07

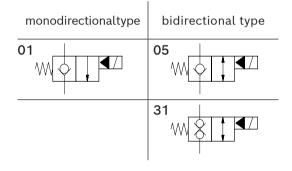
VEI-CE-16-08A-NC

Edition: 06.2021 OE.15 - K - 18 - X - Y - Z - W Replaces: 02.2019





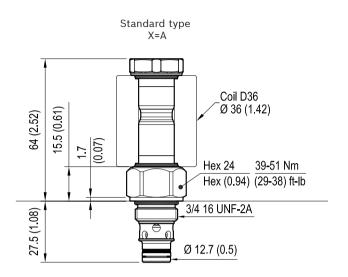
## Cartridge schemes (K)



mm (inches)

### Technical data

| Max. flow   | 40 l/min (11 gpm)            |  |
|---|------------------------------|--|
| Max. operating pressure for steel body  | 350 bar (5000 psi)           |  |
| Max operating pressure for aluminium body   | 210 bar (3000 psi)           |  |
| Ambient temperature range   | -30 to 90 °C (-22 to 194 °F) |  |
| Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm²/s (cSt) |                              |  |
| MTTFd   | 150 years see RE 18350-51    |  |
| To order manifold only, see data sheet RE 18325-85  |                              |  |
| Other technical data  | See data sheet 18350-50      |  |
|   |                              |  |



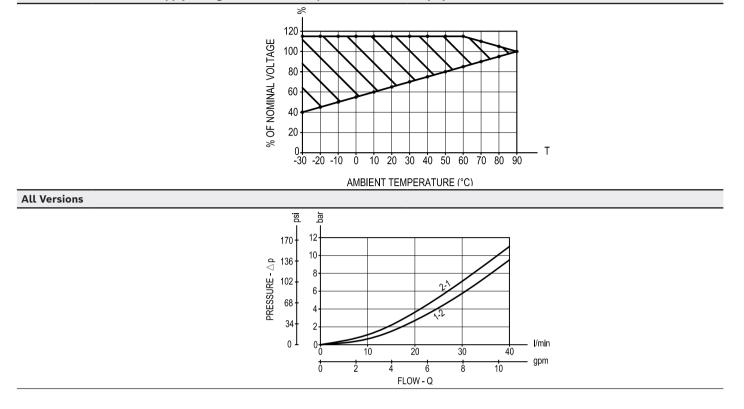
### Cartridge technical data

| General  |   |
|--|---|
| Installation orientation   | Unrestricted  |
| Ambient temperature range  | -30 to 90 °C (-22 to 194 °F)                          |
| Hydraulic  |   |
| Max. operating pressure  | 350 bar (5000 psi)                                    |
| Flow range   | 0.5 - 40 l/min (0.1 - 11 gpm)                         |
| Max. internal leakage  | 5 drops/min.  |
| Switching time   | Opening ≤ 50 ms                                       |
|  | Closing ≤ 100 ms                                      |
| Fluid temperature range  | -20 to 80 °C (-4 to 176 °F)                           |
| Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm <sup>2</sup> /s (cSt) |   |
| Installation torque  | 39 - 51 Nm (29 - 38 ft-lbs)                           |
| Recommended degree of fluid contamination  | Nominal value max. 10 μm<br>(NAS 8) ISO 4406 19/17/14 |
| MTTFd  | 150 years see RE 18350-51                             |
| Cavity   | CA-08A-2N   |
|  | see data sheet 18325-70                               |
| Other technical data   | See data sheet 18350-50                               |

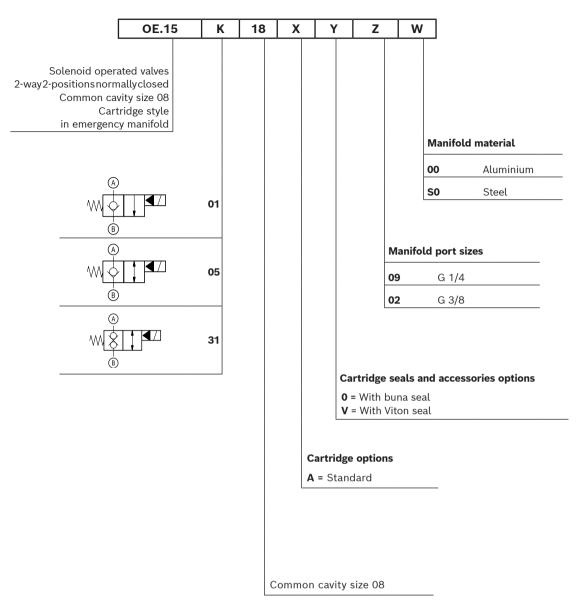
| Electrical                                    |                          |
|---|--------------------------|
| Type of voltage                               | DC voltage               |
| Coil type                                     | D36                      |
| Supply voltage                                | See data sheet 18325-90  |
| Voltage tolerance against ambient temperature | See characteristic curve |
| Power consumption                             | 20 W                     |
| Type of protection                            | See data sheet 18325-90  |
| Note: Coils must be ordered separately        |                          |

#### **Characteristic curves**

All Versions - Admissible supply voltage Vs. Ambient temperature at 100% duty cycle



#### **Ordering code**



#### Bosch Rexroth Oil Control S.p.A.

Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola - Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 compact-hydraulics-hic@boschrexroth.com www.boschrexroth.com/compacthydraulics © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.