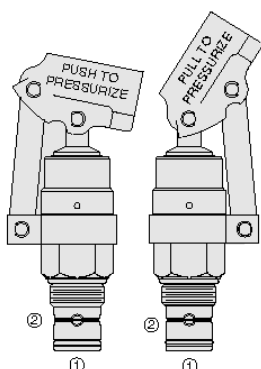




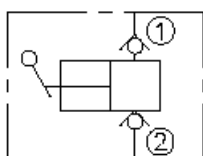
Overview

Description

The HP16-21X is a push or pull to pressurize hand pump with two built in checks. It is a screw in, cartridge type hand pump for use with general purpose hydraulic oils. The hand pump beam rotates around the vertical axis for 360° handle positioning. The hand pump CAN be used as an emergency device at electrical power failures.



Symbol



Ratings

Pressure Ratings

Pressure rating	345 bar (5000 psi)	- Note: At port 2
Suction pressure	193 mm-Hg (7.6 in-Hg)	- Note: Less than atmospheric pressure

Flow Ratings

Maximum internal leakage	3 drops/min bar (300 psi)	- Note: From port 2 to the inside of the pump. Maximum at 207
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Temperature Ratings

Operating fluid temperature	-40 to 100 °C (-40 to 212 °F)	- Note: With buna N seals
	-26 to 204 °C (-15 to 400 °F)	- Note: With fluorocarbon seals
Storage temperature	-40 to 70 °C (-40 to 160 °F)	
Ambient temperature	-40 to 90 °C (-40 to 194 °F)	

Other Ratings

Corrosion protection	960 hr salt spray per ASTM b117 (ghp16-21x)
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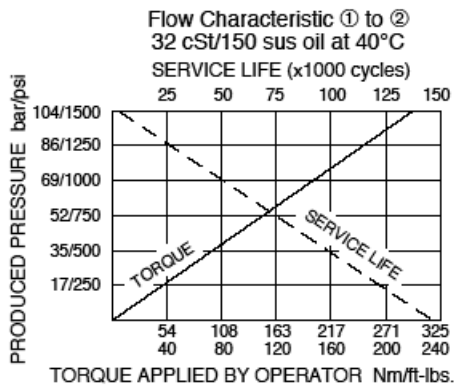
Operating Parameters

Fluids	Mineral based or synthetic hydraulic fluid with lubricating properties
Fluid viscosity range	7.4 to 420 cSt
Maximum operating contamination level	20/18/14 per ISO 4406

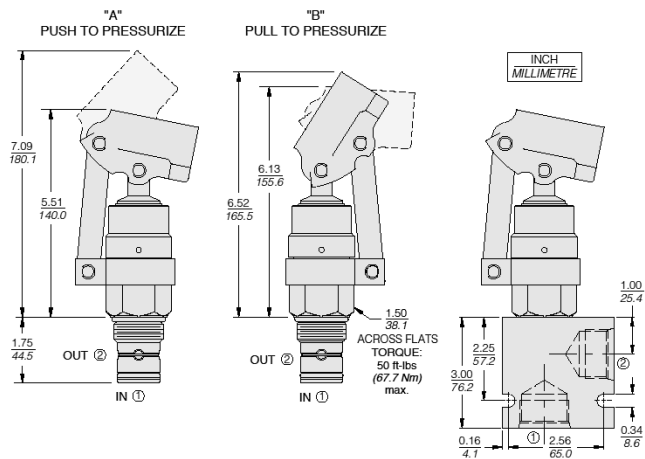
Properties

Displacement	21.3 ml (1.3 in ³)	- Note: Per stroke
Unit weight	1.27 kg (2.8 lb)	
Internal wetted surface area	214 cm ² (33.2 in ²)	

Performance



Dimensions



Installation Specifications

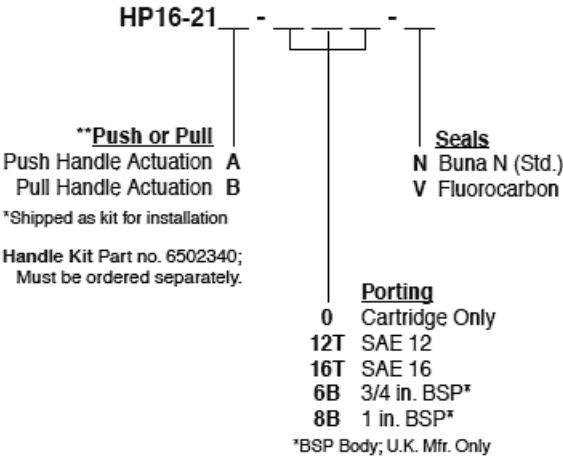
Cavity	VC16-2
Maximum allowable torque	305 N-m (225 ft-lb)
Cartridge installation torque	62.3 to 73.2 N-m (46 to 54 ft-lb)
Orientation restriction	None

Accessories

Accessories	40 cm (16 in) long handle with plastic grip (p/n: 6502340)
Seal kit	SK16-2N-T - Note: Buna N SK16-2V-T - Note: Fluorocarbon



Order Code



Model Options

HP16-21-H-J

H Line Body

CODE	DESCRIPTION
0	No Body
12T	Aluminum SAE 12
16T	Aluminum SAE 16
12TD	Ductile Iron SAE 12
6B	Aluminum BSPP 3/4" (6)
8B	Aluminum BSPP 1" (8)
8BD	Ductile Iron BSPP 1" (8)

J Seal

CODE	DESCRIPTION
N	Buna-N
V	Fluorocarbon
P	Polyurethane
U	PPDI Urethane