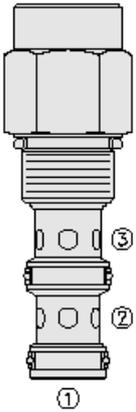




## Overview



### Description

The PD12-35 is a screw-in, cartridge style, pilot-operated, spool type, normally open, hydraulic directional valve.

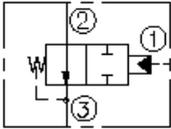
### Operation

In neutral position the valve allows flow from port 2 to 3. The spring chamber is internally vented to port 3. On remote pilot signal at port 1, the valve's spool shifts to block flow from port 2 to 3. Pressure on port 3 will directly (1:1) affect the pilot pressure required and must be added to the bias spring value.

### Features

- Hardened spool and cage for long life.
- Industry common cavity.

## Symbol



## Ratings

### Pressure Ratings

Pressure rating 241 bar (3500 psi)

### Temperature Ratings

Operating fluid temperature -40 to 120 °C (-40 to 248 °F)

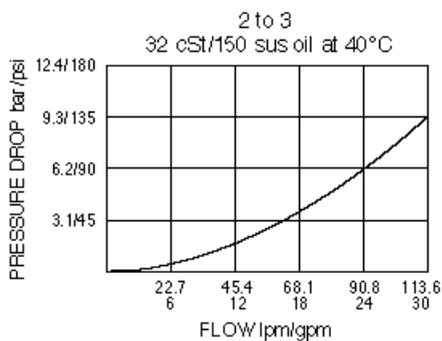
### Flow Ratings

Maximum internal leakage 245 ml/min (5 in<sup>3</sup>/min) - **Note:** From port 1 and 2 and from port 2 and 3 (when piloted), at 207 bar (3000 psi)  
0 lpm (0 gpm) - **Note:** From port 1 and 2 with sealed spool

## Properties

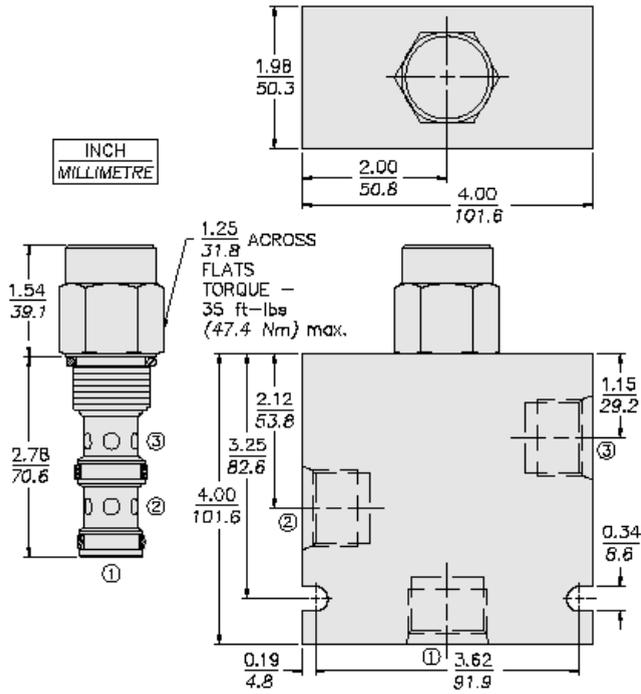
Materials steel with work surfaces hardened. External surfaces are zinc plated  
Unit weight 0.23 kg (0.50 lb)

## Performance





## Dimensions



## Installation Specifications

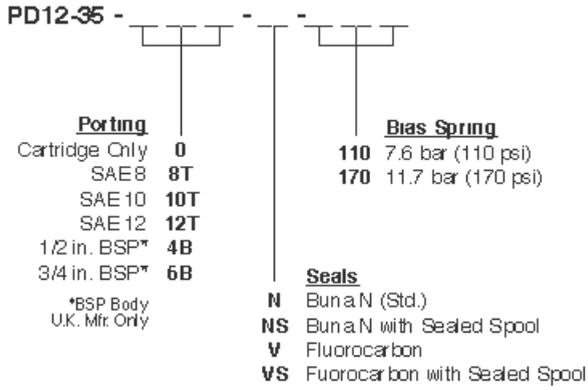
Cavity	VC12-3
Cartridge installation torque	44.7 to 50.2 N-m (33 to 37 ft-lb)

## Accessories

Seal kit	SK12-3N-MM	- <b>Note:</b> Buna N
	SK12-3V-MM	- <b>Note:</b> Viton
	SK12-3P-MM	- <b>Note:</b> Polyurethane



Order Code



Model Options

PD12-35-H-J-R

H Line Body

CODE	DESCRIPTION
0	No Body
8T	Aluminum SAE 8
10T	Aluminum SAE 10
12T	Aluminum SAE 12
12TD	Ductile Iron SAE 12

J Seal

CODE	DESCRIPTION
N	Buna-N
NS	Buna-N with a Sealed Spool
V	Fluorocarbon
VS	Fluorocarbon with a Sealed Spool
P	Polyurethane
PS	Polyurethane with a Sealed Spool
U	PPDI Urethane
US	PPDI Urethane with a Sealed Spool

R Spring

CODE	DESCRIPTION
110	110 psi Bias Spring
170	170 psi Bias Spring