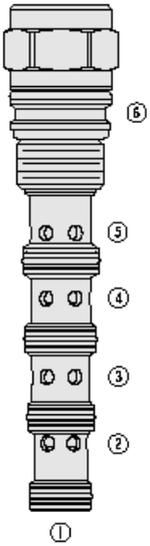




Overview



Description

The PD12-S60N is a screw-in, cartridge style, pilot operated, spool-type, hydraulic directional valve.

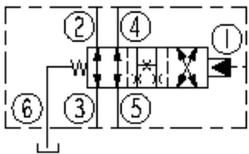
Operation

In the neutral position flow is allowed between ports 2 and 3 and between ports 4 and 5. On remote pilot signal at port 1 the valve's spool shifts to allow flow between ports 3 and 4, and between ports 2 and 5. The spring chamber is vented to the tank through port 6. The vented spring chamber allows the valve to be fully pressurized at ports 1, 2, 3, 4, and 5 without affecting required pilot pressure. Pressure at port 6 will affect required pilot pressure.

Features

- Hardened spool and cage for long life.
- Up to 344 bar (5000 psi) operation.
- 110 and 170 psi bias springs available.

Symbol



Ratings

Pressure Ratings

Pressure rating 345 bar (5000 psi)

Temperature Ratings

Operating fluid temperature -40 to 120 °C (-40 to 248 °F)

Flow Ratings

Maximum internal leakage 246 ml/min (15 in³/min) - **Note:** At 207 bar (3000 psi)

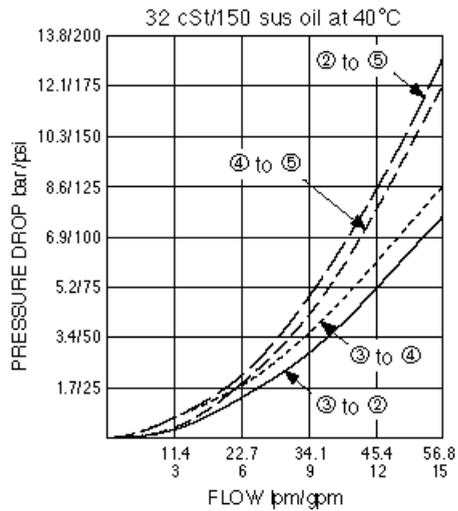
Properties

Materials Steel with work surfaces hardened, external surfaces are zinc plated. Buna N o-rings standard

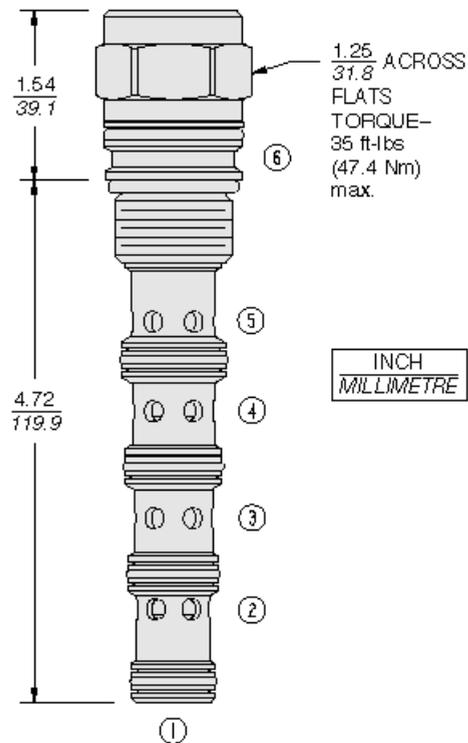
Unit weight 0.45 kg (1.00 lb)



Performance



Dimensions



Accessories

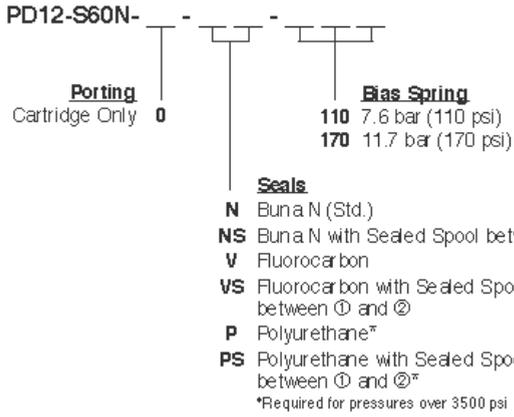
Seal kit

SK12-S6N-BMMMM
SK12-S6V-BMMMM
SK12-S6P-BMMMM

- **Note:** Buna N
- **Note:** Viton
- **Note:** Polyurethane



Order Code



Model Options

PD12-S60N-H-J-R

H Line Body

CODE	DESCRIPTION
0	No Body

J Seal

CODE	DESCRIPTION
N	Buna-N
NS	Buna-N with a Sealed Spool
V	Fluorocarbon
VS	Fluorocarbon with a Sealed Spool
P	Polyurethane
PS	Polyurethane with a Sealed Spool
U	PPDI Urethane
US	PPDI Urethane with a Sealed Spool

R Spring

CODE	DESCRIPTION
110	110 psi Bias Spring
170	170 psi Bias Spring