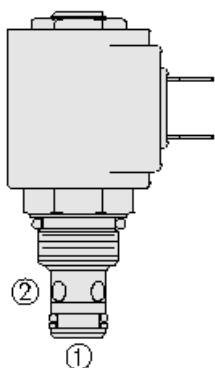
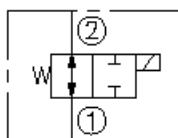




Overview



Symbol



Description

A solenoid-operated, 2 port, normally open, direct-acting, spool-type, screw in hydraulic cartridge, with manual override options. Valve designed to function as a bi-directional blocking valve in low flow circuits.

Operation

When de-energized, the SV08-25X allows flow in both directions. When energized, the valve's spool shifts to close bi-directionally.

Features

- Hardened precision spool and cage for long life.
- Optional coil voltages and terminations.
- Both ports may be fully pressurized.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Unitized, molded coil design.
- Manual override option.
- Optional waterproof E-Coils rated up to IP69K.
- Industry common cavity
- Compact size.

Ratings

Pressure Ratings

Pressure rating	207 bar (3000 psi)	
Proof pressure	241 bar (3500 psi)	- Note: SV08-25)
	234 bar (3400 psi)	- Note: Sv08-25j/y)
Burst pressure	620 bar (9000 psi)	

Flow Ratings

Flow rating	- Note: See "performance range" for both SV08-25 and sv08-25j/y	
Maximum internal leakage	82 ml/min (5 in ³ /min)	- Note: At 207 bar (3000 psi)

Temperature Ratings

Operating fluid temperature	-40 to 100 °C (-40 to 212 °F)	- Note: With buna N seals
	-26 to 204 °C (-15 to 400 °F)	- Note: With fluorocarbon seals
	-54 to 107 °C (-65 to 225 °F)	- Note: With urethane/polyurethane seals
Storage temperature	-40 to 70 °C (-40 to 160 °F)	
Ambient temperature	-40 to 70 °C (-40 to 160 °F)	

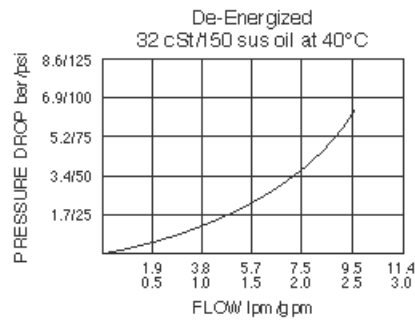
Operating Parameters

Fluids	Mineral based or synthetic hydraulic fluid with lubricating properties
Fluid viscosity range	7.4 to 420 cSt
Maximum operating contamination level	20/18/14 per ISO 4406

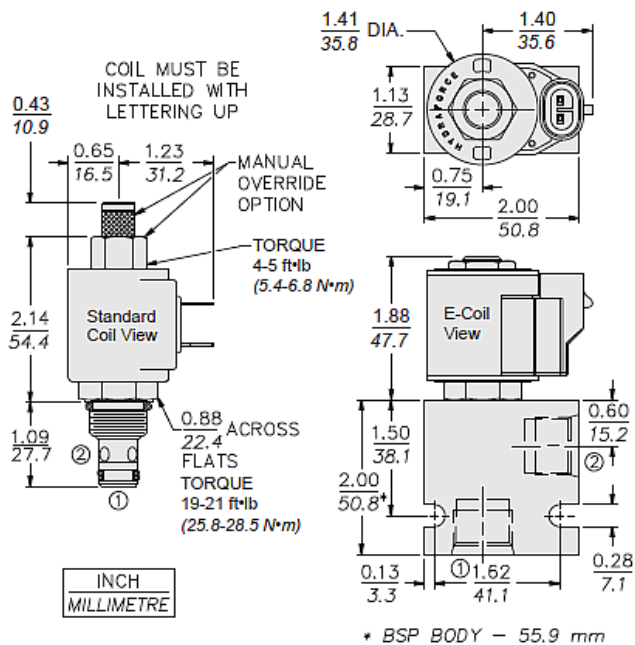
Properties

Unit weight	0.10 kg (0.22 lb)	- Note: SV08-25
	0.11 kg (0.24 lb)	- Note: Sv08-25j/y
Internal wetted surface area	79 cm ² (12.3 in ²)	- Note: (sv0825)

Performance



Dimensions



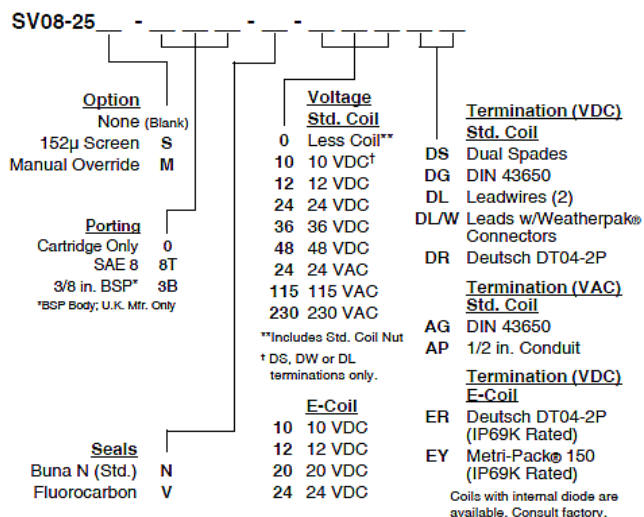
Installation Specifications

Cavity	VC08-2
Cartridge installation torque	25.8 to 28.5 N-m (19 to 21 ft-lb)
Coil nut torque	5.4 to 6.8 N-m (4 to 5 ft-lb)
Orientation restriction	None

Accessories

Seal kit	SK08-2X-M	- Note: X = seal option
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Order Code



Model Options

SV08-25EG-H-J-L

E Manual Override

CODE	DESCRIPTION
BLANK	NONE
J	Momentary Pull Override, #10-32 threads
M	Two Position Override, Red Knurled Knob
Y	Momentary Pull Override, Red Knurled Knob

G Screen

CODE	DESCRIPTION
BLANK	NONE
S	100 Mesh Screen

H Line Body

CODE	DESCRIPTION
0	No Body
4T	Aluminum SAE 4
6T	Aluminum SAE 6
8T	Aluminum SAE 8
6TD	Ductile Iron SAE 6
8TD	Ductile Iron SAE 8
2B	Aluminum BSPP 1/4" (2)
3B	Aluminum BSPP 3/8" (3)
3BD	Ductile Iron BSPP 3/8" (3)

J Seal

CODE	DESCRIPTION
N	Buna-N
V	Fluorocarbon
P	Polyurethane
U	PPDI Urethane

L Coil



CODE	DESCRIPTION
0	No Coil
10DL	10 VDC, D-Coil, Dual Lead Wires
10DR/D	10 VDC, D-Coil, Deutsch with Diode
10DS	10 VDC, D-Coil, Dual Spade
10EL	10 VDC, E-Coil, Dual Lead Wires, 18 inches long
10EL/36	10 VDC, E-Coil, Dual Lead Wires, 36 inches long
10ER	10 VDC, E-Coil, Deutsch
10ER/Z	10 VDC, E-Coil, Deutsch with Zener Diode
12DG	12 VDC, D-Coil, DIN 43650
12DL	12 VDC, D-Coil, Dual Lead Wires, 18 inches long
12DL/36	12 VDC, D-Coil, Dual Lead Wires, 36 inches long
12DL/W	12 VDC, D-Coil, Dual Lead Wires with Weatherpak
12DL/W/D	12 VDC, D-Coil, Dual Lead Wires with Weatherpak with Diode
12DR	12 VDC, D-Coil, Deutsch
12DR/D	12 VDC, D-Coil, Deutsch with Diode
12DR/Z	12 VDC, D-Coil, Deutsch with Zener Diode
12DS	12 VDC, D-Coil, Dual Spade
12EG	12 VDC, E-Coil, DIN 43650
12EG/Z	12 VDC, E-Coil, DIN 43650 with Zener Diode
12EJ	12 VDC, E-Coil, AMP Jr.
12EJ/Z	12 VDC, E-Coil, AMP Jr. with Zener Diode
12EL	12 VDC, E-Coil, Dual Lead Wires, 18 inches long
12EL/36	12 VDC, E-Coil, Dual Lead Wires, 36 inches long
12EL/Z	12 VDC, E-Coil, Dual Lead Wires with Zener Diode
12ER	12 VDC, E-Coil, Deutsch
12ER/Z	12 VDC, E-Coil, Deutsch with Zener Diode
12EY	12 VDC, E-Coil, Metri-Pack 150
12EY/Z	12 VDC, E-Coil, Metri-Pack 150 with Zener Diode
20DG	20 VDC, D-Coil, DIN 43650
20DS	20 VDC, D-Coil, Dual Spade
20ER	20 VDC, E-Coil, Deutsch
20ER/Z	20 VDC, E-Coil, Deutsch with Zener Diode
24AG	24 VDC, D-Coil, DIN 43650
24AP	24 VDC, D-Coil, 1/2" Conduit and Dual Lead Wires
24DG	24 VDC, D-Coil, DIN 43650
24DL	24 VDC, D-Coil, Dual Lead Wires, 18 inches long
24DL/36	24 VDC, D-Coil, Dual Lead Wires, 36 inches long
24DL/W	24 VDC, D-Coil, Dual Lead Wires with Weatherpak
24DR	24 VDC, D-Coil, Deutsch
24DR/D	24 VDC, D-Coil, Deutsch with Diode
24DR/Z	24 VDC, D-Coil, Deutsch with Zener Diode
24DS	24 VDC, D-Coil, Dual Spade
24EG	24 VDC, E-Coil, DIN 43650



CODE	DESCRIPTION
24EG/Z	24 VDC, E-Coil, DIN 43650 with Zener Diode
24EJ	24 VDC, E-Coil, AMP Jr.
24EL/D	24 VDC, E-Coil, Dual Lead Wires with Diode
24ER	24 VDC, E-Coil, Deutsch
24ER/Z	24 VDC, E-Coil, Deutsch with Zener Diode
24EY	24 VDC, E-Coil, Metri-Pack 150
24EY/Z	24 VDC, E-Coil, Metri-Pack 150 with Zener Diode
36DG	36 VDC, D-Coil, DIN 43650
36DS	36 VDC, D-Coil, Dual Spade
115AG	115 VAC, D-Coil, DIN 43650
115AP	115 VAC, D-Coil, 1/2" Conduit and Dual Lead Wires
230AG	230 VAC, D-Coil, DIN 43650
230AP	230 VAC, D-Coil, 1/2" Conduit and Dual Lead Wires