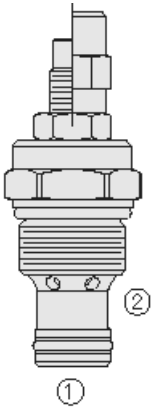




Overview



Description

FR50-28X is a screw-in, adjustable, pressure compensated, restrictive type with reverse flow check flow regulator cartridge valve.

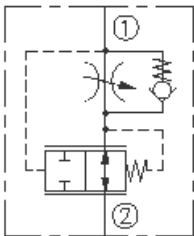
Operation

The valve opening increases from fully closed to fully open with counterclockwise adjustment rotation. With inlet at port 1 the FR50-28X valve will maintain preset flow rate from port 2 regardless of pressure variations in the circuit. The valve is intended for use with mineral based or synthetic fluids with lubricating properties.

Features

- Hardened parts for long life.
- Quiet, modulated response.
- Industry-common cavity.

Symbol



Ratings

Pressure Ratings

Pressure rating	350 bar (5075 psi)
Proof pressure	690 bar (10000 psi)
Burst pressure	1379 bar (20000 psi)

Flow Ratings

Flow rating	0.8 to 34 lpm (0.2 to 9.0 gpm)
Maximum internal leakage	35 ml/min (2.5 in ³ /min) - Note: At 5000 psi

Temperature Ratings

Operating fluid temperature	-40 to 100 °C (-40 to 212 °F)	- Note: With buna N seals
	-26 to 204 °C (-15 to 400 °F)	- Note: With fluorocarbon seals
	-54 to 107 °C (-65 to 225 °F)	- Note: With polyurethane seals
	-54 to 107 °C (-65 to 225 °F)	- Note: With urethane seals
Storage temperature	-40 to 70 °C (-40 to 160 °F)	
Ambient temperature	-40 to 70 °C (-40 to 160 °F)	

Other Ratings

Corrosion protection	960 hr salt spray per ASTM b117 (model number gfr50-28)
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Operating Parameters

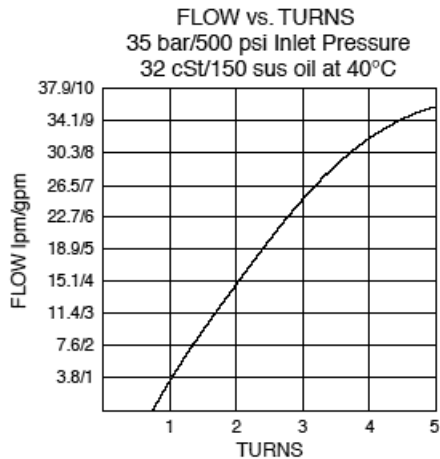
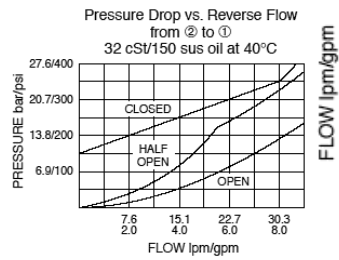
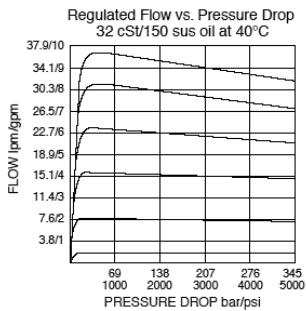
Fluids	Mineral based or synthetic hydraulic fluid with lubricating properties
Fluid viscosity range	7.4 to 420 cSt
Maximum operating contamination level	18/16/13 per ISO 4406

Properties

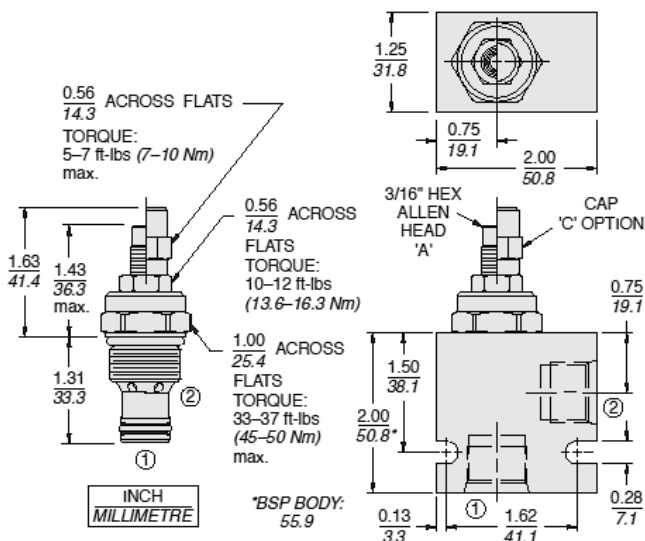
Unit weight	0.13 kg (0.28 lb) - Note: Option A
Internal wetted surface area	100 cm ² (15.55 in ²)



Performance



Dimensions



Installation Specifications

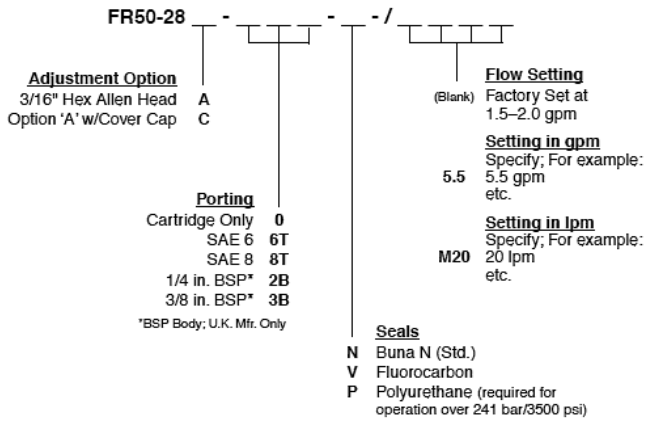
Cavity	VC10-2
Cartridge installation torque	45 to 50 N-m (33 to 37 ft-lb)
Cover cap torque	7 to 10 N-m (5 to 7 ft-lb)
Orientation restriction	None

Accessories

Seal kit	SK10-2X-M	- Note: X = n, v, or P seal options
	SK10-2U-O	- Note: Urethane



Order Code



Model Options

FR50-28F-H-J-T

F Adjustment Option

CODE	DESCRIPTION
A	3/16" Hex Allen Head
C	3/16" Hex Allen Head with Cover Cap

H Line Body

CODE	DESCRIPTION
0	No Body
6T	Aluminum SAE 6
8T	Aluminum SAE 8
6TD	Ductile Iron SAE 6
8TD	Ductile Iron SAE 8
2B	Aluminum BSPP 1/4" (2)
3B	Aluminum BSPP 3/8" (3)
4B	Aluminum BSPP 1/2" (4)
4BD	Ductile Iron BSPP 1/2" (4)

J Seal

CODE	DESCRIPTION
N	Buna-N
V	Fluorocarbon
P	Polyurethane
U	PPDI Urethane

T Flow setting

CODE	DESCRIPTION
XX	Flow setting