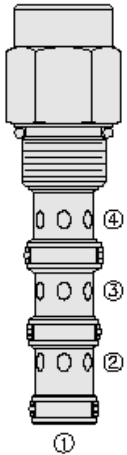




Overview



Description

The PD12-41X is a screw-in, cartridge style, pilot operated, spool-type hydraulic directional valve.

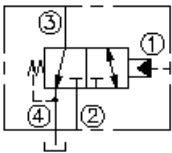
Operation

In neutral position the valve allows flow from port 3 to 4 bidirectionally, while port 2 is blocked. On remote pilot signal at port 1 the valve shifts to open from 3 to 2, while blocking flow to port 4. Since port 4 is common to the spring chamber, pressure on port 4 will directly (1:1) affect the pilot pressure required and must be added to the bias spring value.

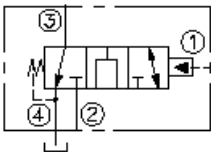
Features

- Hardened spool and cage for long life.
- Cost-effective cavity.

Symbol



Open Transition:



Ratings

Pressure Ratings

Pressure rating 241 bar (3500 psi)

Flow Ratings

Flow rating - **Note:** See performance graph
 Maximum internal leakage 245 ml/min (15 in³/min) - **Note:** At 207 bar (3000 bar)
 0 lpm (0 gpm) - **Note:** From port 1 to 2 with sealed spool

Temperature Ratings

Operating fluid temperature -40 to 100 °C (-40 to 212 °F) - **Note:** With buna N seals
 -26 to 204 °C (-15 to 400 °F) - **Note:** With viton seals
 -54 to 107 °C (-65 to 225 °F) - **Note:** With polyurethane seals
 Storage temperature -40 to 70 °C (-40 to 160 °F)
 Ambient temperature -40 to 70 °C (-40 to 160 °F)

Other Ratings

Corrosion protection 960 hr salt spray per astmb117 (gpd12-41x)

Operating Parameters

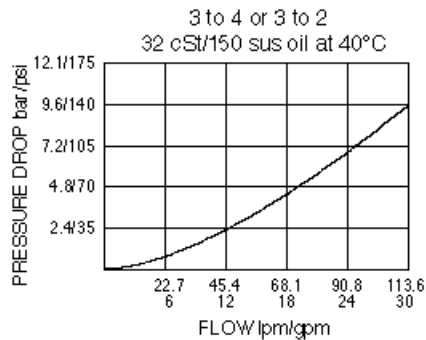
Fluids Mineral based or synthetic hydraulic fluid with lubricating properties
 Fluid viscosity range 7.4 to 420 cSt
 Maximum operating contamination level 20/18/14 per ISO 4406



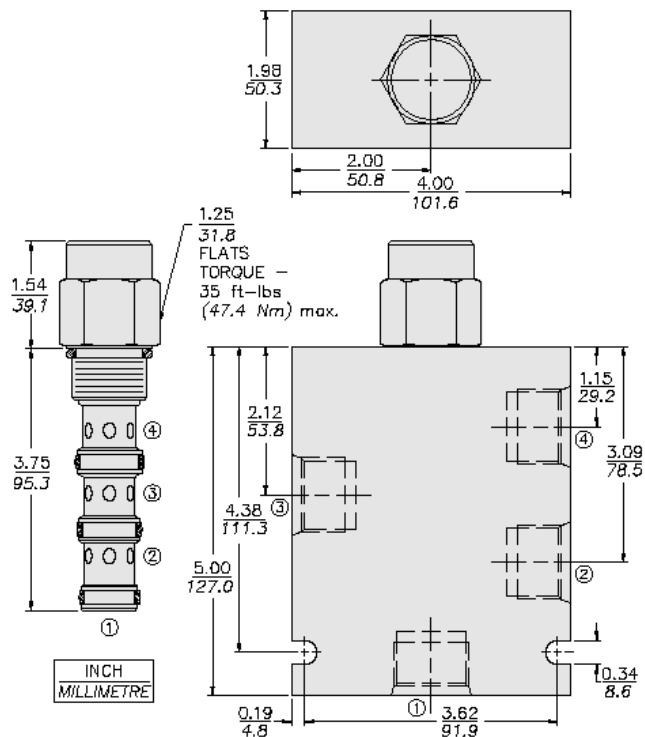
Properties

Unit weight	0.41 kg (0.91 lb)
Internal wetted surface area	310 cm ² (48.0 in ²)

Performance



Dimensions



Installation Specifications

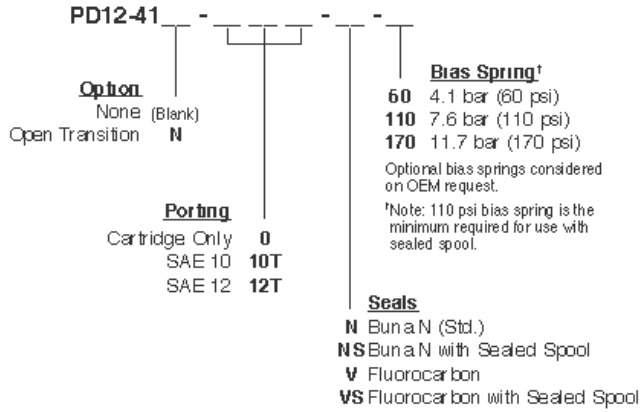
Cavity	VC12-4
Cartridge installation torque	44.7 to 50.2 N-m (33 to 37 ft-lb)
Maximum allowable torque	102 N-m (75 ft-lb)
Orientation restriction	None. (reference all sheets) all dimensions are for reference only. D:3.3 m:3.3 1-1/16-12 un-2a thread 1.25 31,7 [] across flats aluminum body shown inch [mm]

Accessories

Seal kit	SK12-4X-MMM	- Note: X = seal option
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Order Code



Model Options

PD12-41B-H-J-R

B Spool Option

CODE	DESCRIPTION
BLANK	Standard
N	Normally Open in Transition

H Line Body

CODE	DESCRIPTION
0	No Body
10T	Aluminum SAE 10
12T	Aluminum SAE 12
12TD	Ductile Iron SAE 12

J Seal

CODE	DESCRIPTION
N	Buna-N
NS	Buna-N with a Sealed Spool
V	Fluorocarbon
VS	Fluorocarbon with a Sealed Spool
P	Polyurethane
PS	Polyurethane with a Sealed Spool
U	PPDI Urethane
US	PPDI Urethane with a Sealed Spool

R Spring

CODE	DESCRIPTION
60	60 psi Bias Spring
110	110 psi Bias Spring
170	170 psi Bias Spring